

Aluminum series windows & patio doors

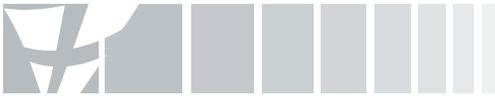


For Replacement and New Construction Applications

Value Windows & Doors

Aluminum Series of Windows & Patio Doors

Aluminum Series thermally broken windows and doors is a top of line, full featured product family. Manufactured from high grade aluminum, it is incredibly strong and lightweight. The flexibility of the aluminum allows for a greater variety of configurations while still maintaining narrow and even sight lines, for a contemporary and modern look. A highly recyclable material, aluminum windows and doors have a significantly smaller carbon footprint for manufacture and perform brilliantly as a durable and energy efficient frame material in a variety of climates, ranging from cold to warm temperatures.



Aluminum Series sliding window in Bronze Aluminum



Aluminum Series single hung tilt window in Bronze Aluminum

Aluminum Windows key features

- **Auto-lock** for easy locking and heavy duty hardware on casements
- **Weep hole covers** prevent debris from obstructing the drainage system and provide an aesthetic look
- **Even sight lines** for a balanced look
- **Integral pull rail** on hung and sliding windows for easy operation
- **Premium hardware** for lasting ease of use
- **Hung model features constant force counter weight balance system** for effortless movement of operating sashes
- **3-1/4" frame depth** for structural integrity
- **Thermally broken profile** featuring a polyurethane spacer to create a thermal barrier between the exterior and interior frame
- **1" insulated glass unit** featuring LoE3 glass and Duralite spacer enhances thermal performance of glass components
- **Full weather stripping** helps prevent air infiltration
- **Argon gas filled** for increased energy savings

Standard colors*



Bronze Aluminum



Clear Anodized

Color swatches are intended as a representation only and may vary due to printing limitations.

Available window styles

- Horizontal slider
- Single hung
- Picture windows
- Casements

Frame types

- Nail-on
- Block
- Retrofit



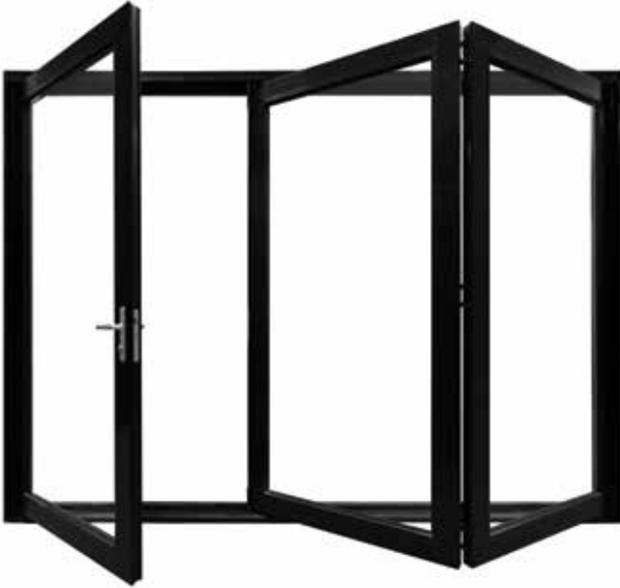
Aluminum Series

Aluminum Series, a contemporary look with superior energy efficiency and long lasting life. Enjoy the ease of use and care that Aluminum windows and doors provide.

Aluminum Series Sliding & French Swing Patio Doors

Aluminum Sliding Patio doors combine modernity, functionality and outstanding energy efficiency that will enhance the look of your home for many years to come.

Aluminum Series Multiple Folding & Sliding Doors



Aluminum Series multiple folding door in Bronze Aluminum

Key features:

- **Even sight lines** for a balanced look
- **Heavy duty, corrosion resistant hardware** on folding models for durability and strength against weather and other wear
- **Adjustable stainless steel wheel rollers** on sliding models for smooth operation
- **Precision bearings** on folding models for effortless and quiet operation
- **Zinc alloy door handle with unique deadbolt design** for strength, sophistication, and security
- **Thermally broken profile** featuring a polyurethane thermal barrier between the exterior and interior frame
- **1-1/4" insulated glass unit** featuring LoE3 glass and Duralite spacer enhances thermal performance of glass components
- **Full weather stripping** helps prevent air infiltration
- **Argon gas filled** for increased energy savings



Aluminum Series patio sliding door in Clear Anodized

Key features:

- **Even sight lines** for a balanced look
- **Premium hardware** for lasting ease of use
- **Stainless steel wheel rollers** on sliding models for smooth operation
- **Ergonomic handles** for ease of use
- **4-1/2" frame depth** on swing models
- **5-1/4" frame depth** on sliding models
- **Thermally broken profile** featuring a polyurethane thermal barrier between the exterior and interior frame
- **1-1/4" insulated glass unit** featuring LoE3 glass and Duralite spacer enhances thermal performance of glass components
- **Full weather stripping** helps prevent air infiltration
- **Argon gas filled** for increased energy savings